

RO SERIES OUTDOOR/BULK FEEDER

Plastic Lid Assembly Instructions

Osborne Big Wheel hog feeders are packaged carefully and compactly to ensure their safe arrival at minimum cost. Each part was quality inspected prior to shipment and each carton was carefully packed to ensure that all necessary parts were present for the assembly.

UNPACKING

Upon receiving your shipment, check the cartons for in transit handling damage. ALERT THE DELIVERING CARRIER IMMEDIATELY if damage is discovered. Continue unpacking only after the carrier has acknowledged the damage and potential loss of contents.

NOTICE

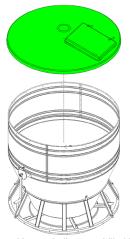
All loss or damage in transit is the responsibility of the delivering carrier, NOT OSBORNE INDUSTRIES. To protect your rights in the event of damage or loss, **sign the delivery waybill only after the carrier has acknowledged in writing that damage or loss has occurred.** In the event that damage is revealed only after unpacking is complete, notify the delivering carrier immediately and request an inspection of the damaged merchandise before proceeding.

Ensure the RO Feeder is properly assembled before installing the plastic lid. Make certain that all steps, ladders and accessories are positioned correctly before fastening lid to feeder. Crossbars are not necessary when using a plastic lid.

Osborne Big Wheel® RO Outdoor/Bulk Feeder Plastic Lid Parts List				
Item #	Part #	Description	Qty	
1	KF-O10024	Plastic Lid Assembly	1	
2	KF-O10026	Lid Handle	1	
3	KF-O10028	Bolt Kit (Items Below)	1	
4	KF-O10025	Hatch Lid Bracket	1	
5	RFB-1405	Hex-Head Bolt, M6 x 22 mm	6	
6	RFN-1305	Hex Flange Nut, M6	8	
7	RFB-1305	Truss-Head Bolt, M6 x 16 mm	2	
8	RFM-1065	Hanger Clamp	1	
9	RFN-3705	Hex Nylon Lock Nut, M10	1	

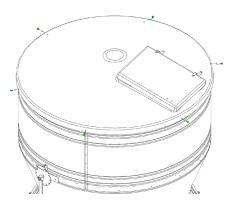
Required Tools			
Flat-blade screwdriver	Phillips screwdriver		
17 mm. wrench	7/16-in. socket wrench		
10 mm socket wrench	NOTE: Use thread-locker on all bolts.		

1. Place the plastic lid assembly (Item 1) on top of the metal cylinder so lid's outer lip extends over the cylinder.



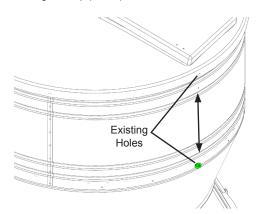
Rotate lid to desired position and align pre-drilled holes in lid with holes in metal cylinder.

Insert one (1) M6 x 25 mm (Item 5) into hole. Fasten with one (1) M6 nylon hex nut (Item 6). Hand tighten. Repeat for remaining holes. Use alignment punch to align holes if necessary.



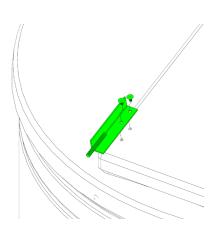
NOTE: To install bolts and nuts away from hatch opening in lid, it is necessary that a person be *inside* the feeder. When all have been installed, tighten all bolts until snug. **DO NOT OVERTIGHTEN** bolts on fiberglass.

Inside the feeder, locate bolt on the joining seam of the metal cylinders.
 Ensure it is the bolt directly below the lid hatch as this bolt will be used to fasten the hanger clamp (Item 8) to feeder.



Remove bolt and install hanger clamp (Item 8) in its place.

 Install the hatch lid bracket (Item 4) in the pre-drilled holes in the lid.
 Fasten with two (2) M6 x 16 mm truss-head bolts (Item 7) and M6 flange hex nuts (Item 6).



8. Install the lid hatch handle (Item 2) on the all-thread of the hatch lid bracket. Fasten with one (1) M10 nylon lock nut (Item 9).

NOTE: If necessary, a bolt or hanger bracket (not included) can be installed inside the feeder for storage of the cone adjust handle when not in use. This ensures the cone adjust handle is out of reach from animals.

Printed in the U.S.A.