

The Controller board also has a bank of switches called a DIP switch that determines the network address for the Controller. This address uniquely identifies a particular Controller board in a system of Controller boards. Each Controller board in the system must have a unique address. If more than one Controller board is accidentally set to the same address, the system does not operate correctly.

**DIP Switch Settings (Controller Address)**

Controller	DIP 1	DIP 2	DIP 3	DIP 4	DIP 5	DIP 6	DIP 7	DIP 8
1	0	1	1	1	1	1	1	0
2	1	0	1	1	1	1	1	0
3	0	0	1	1	1	1	1	0
4	1	1	0	1	1	1	1	0
5	0	1	0	1	1	1	1	0
6	1	0	0	1	1	1	1	0
7	0	0	0	1	1	1	1	0
8	1	1	1	0	1	1	1	0
<b>1 = On</b>				<b>0 = Off</b>				

For Windows set the following:

DIP 6 - 1 (always)

DIP 7 - 1 (always)

DIP 8 - 0 for Full ISO identification coding  
(15 digits)

1 for any other coding (4 or 8 digits)

(Must match station 'ds' setting on the workstation)

(Table 1 from TEAM System Manual)